

AMENDMENTS TO THE SPECIFICATION

Amend the specification by inserting before the first line the sentence:

This is a divisional of Application No. 09/809,247 filed March 16, 2001; the disclosure of which is incorporated herein by reference.

Page 11, delete the third full paragraph and insert therefor:

~~Fig. 5 is a diagrammatic view~~ Figs. 5(A) and 5(B) are diagrammatic views illustrating the effect of whether or not rolling is effected after formation of formed film on the surface roughness;

Page 11, delete the fourth full paragraph and insert therefor:

~~Fig. 6 is a diagrammatic view~~ Figs. 6(A) and 6(B) are diagrammatic views illustrating the effect of whether or not rolling is effected after formation of formed film on the out-of-roundness;